

Date: Monday, 8/20/2007 9:48:23 AM
 User: Chantal Laviole

Process Sheet

SP1.7

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : LUG ASSEMBLY

Job Number : 34113

Estimate Number : 11745

P.O. Number : N/A

This Issue : 8/20/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Previous Run : 33225

Part Number : D3394043

Drawing Number : D3394 REV A

Project Number : N/A

Drawing Revision : A

Material : N/A

Due Date : 8/27/2007

Qty: 20 Units Each

Written By : _____

Checked & Approved By : _____

Comment : Est Rev: A New Issue 06-01-06 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

D2423

Lug Extrusion



Comment: Qty.: 0.0735 f(s)/Unit Total: 2.9400 f(s)

D2423 Lug Extrusion

Batch: B33310 C207108120

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut Blank to .850"

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Send Blanks To: Metec/Mast Precision Machining

P/O: 4404

Machine D3394-3 as per Dwg D3394

C207108120 (40)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

C207109107 (20)

5.0

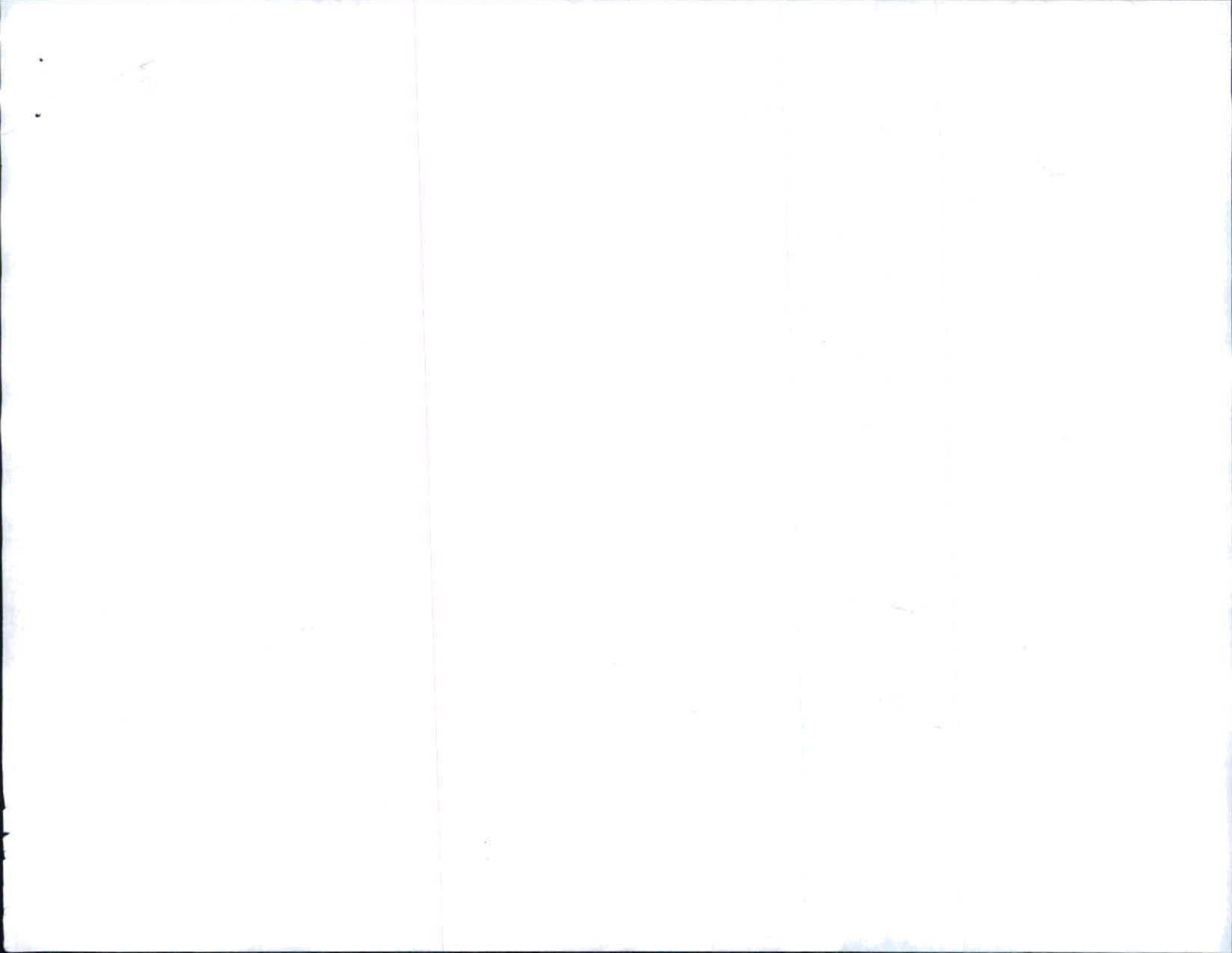
QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C207109112 (40) Carter



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Part Number: D3394043

Job Number:

Seq. #: Machine Or Operation:

Description:

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

7.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 MS3548993

GROMMET

Comment: Qty.: 2.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 MS35489-93 Grommet

10.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3394

11.0 QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

12.0 PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

13.0 QC21

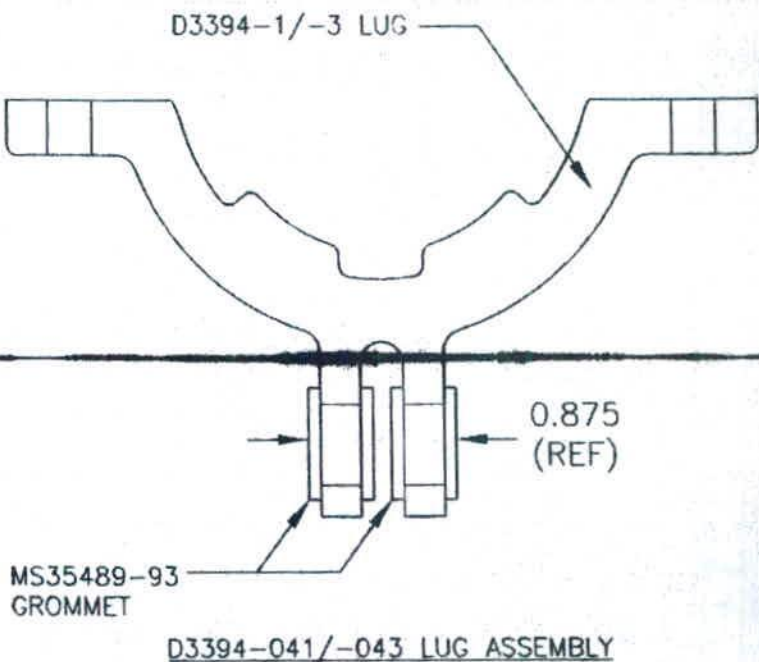
FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA	
CHECKED	PH	APPROVED	PH	DRAWING NO.	RE: A
				D3394	SHEET 1 OF 3
DATE	05.02.14	TITLE	LUG		SCALE
					1:1
A		05.02.14	NEW ISSUE		

**PARTS LIST FOR D3394-041/-043 LUG ASSEMBLY**

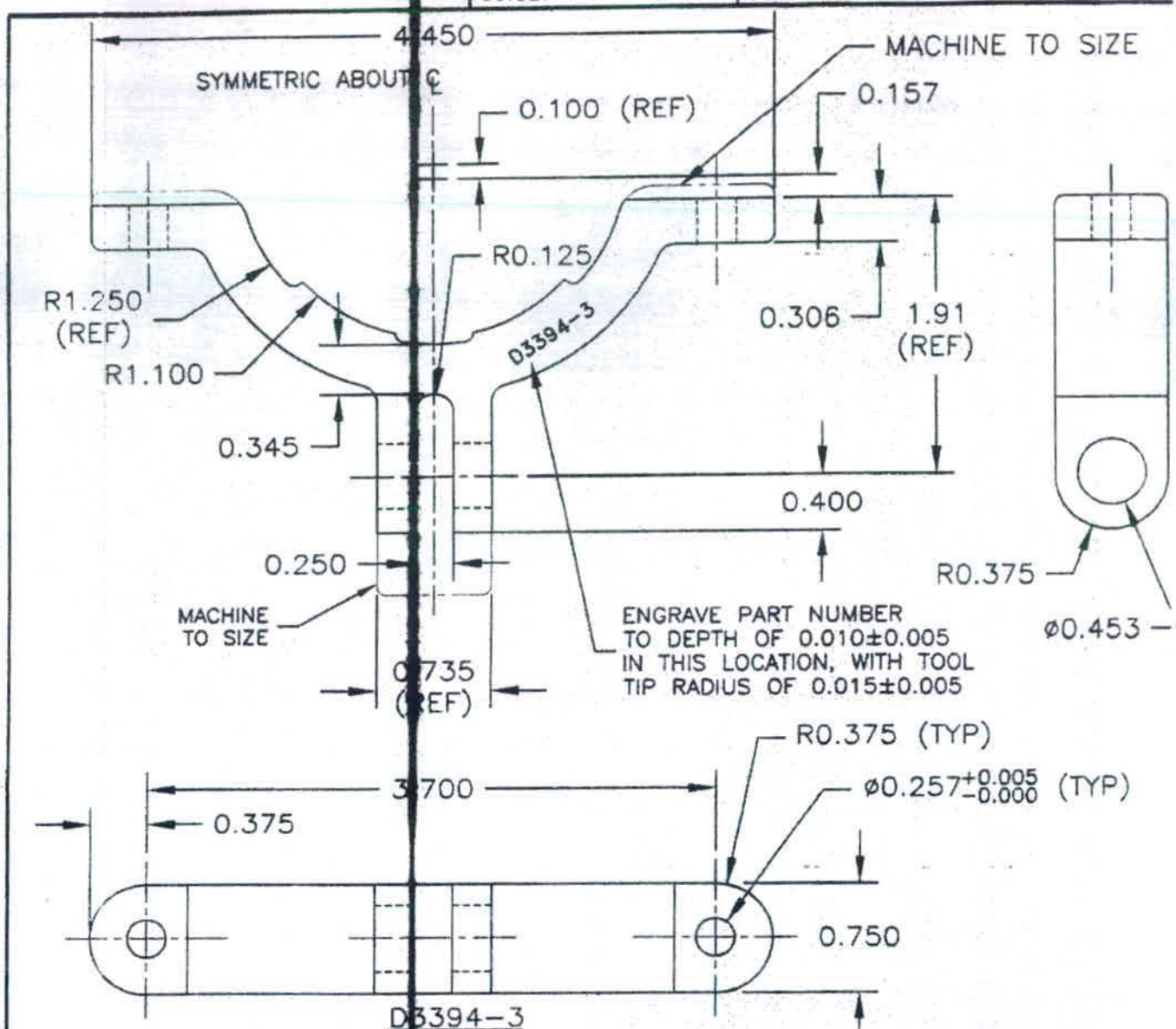
QTY - 041	QTY - 043	PART NUMBER	DESCRIPTION
X		D3394-041	LUG ASSEMBLY
	X	D3394-043	LUG ASSEMBLY
1		D3394-1	LUG
	1	D3394-3	LUG
2	2	MS35489-93	GROMMET

w/o: 34113

RELEASED
05.11.14

DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3394	SHEET 3 OF 3
DATE	05.02.14	TITLE	LUG	SCALE	1:1

**D3394-3 NOTES**

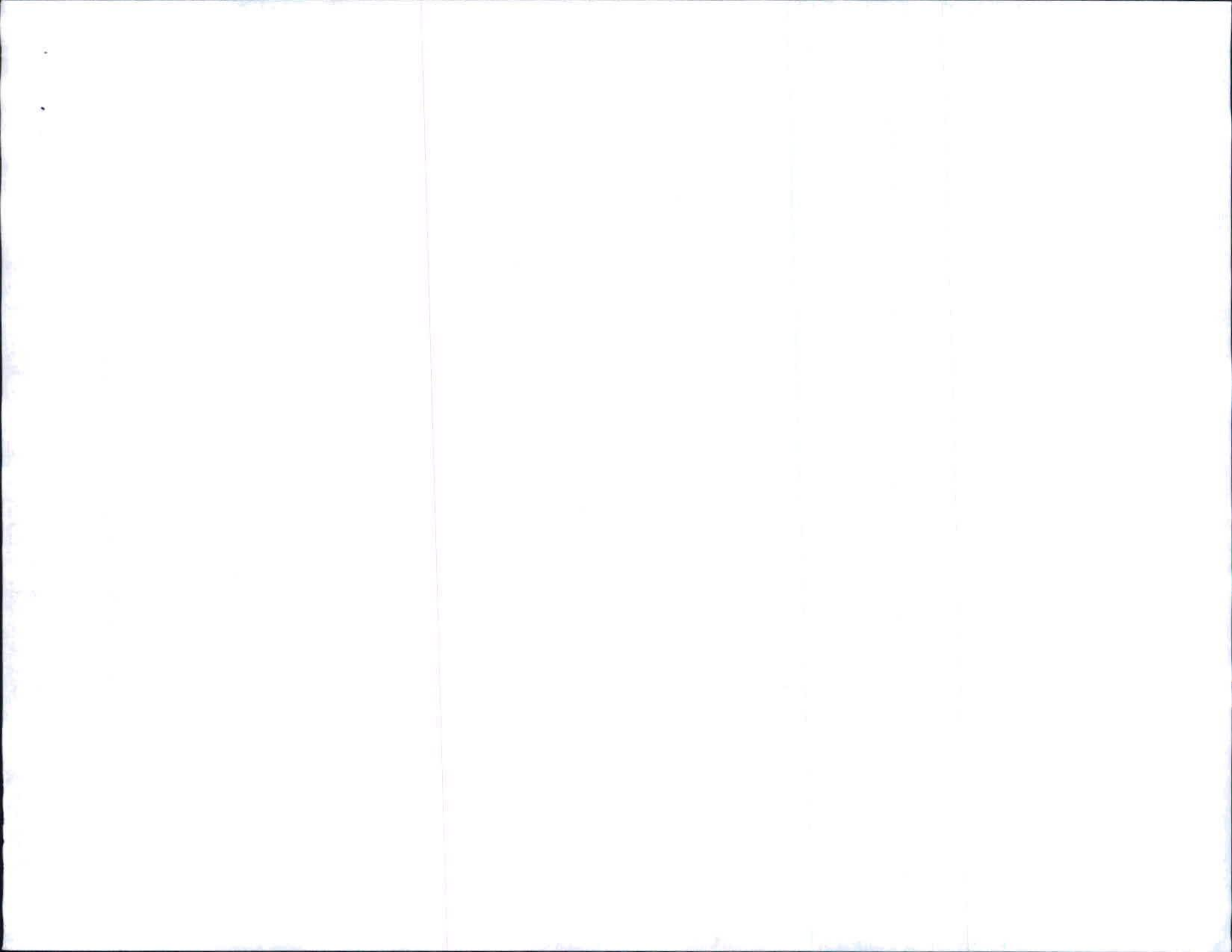
- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05.11.14

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20 Terry Fox Drive
Vankisek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 10

Date: Sep

Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Jean-Luc Ménard 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 4404	Sold By: Walz, Christian D.
Shipped By: our truck	Ship Date:

Description		Unit	Ordered quantity	Backorder quantity
D3414-3	Lug Assembly, material supplied precut	Each	99	
D2731-3	Mounting Lug	Each	50	
D3394-3	Lug ✓	Each	40	20
<i>Ep 07/09/07</i>				

METEC METAL TECHNOLOGY INC.

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

20

PART NUMBER

D3394-3

PART NAME

Lug

MATERIAL: supplied by DART D2423 B33310

NUMBER

We hereby certify that the above parts were made in conformance with applicable standards.

METEC Metal Technology Inc.

Shig Walz
Shig Walz

Wankleek Hill, September 7, 2007

